

# Concrete, component and method tests

## Concrete, component and method tests



Vertical-compression test on a DN500 reinforced-concrete pipe

Products subject to mandatory technical approval are required to undergo strict quality monitoring. IKT, as an officially designated test, monitoring and certification centre, validates the following, for example:

- Pipes
- Manholes
- Special shapes

in **concrete**, **reinforced concrete** and **vitrified clay**, including the associated pipe joints and sealing elements and agents.

IKT also acts as a test centre for the “**Güteschutz Beton NRW**” (BGB) concrete quality assurance organisation.

## Self- and third-party supervision



Deformation of manhole joints  
under vertical compressive  
load

IKT test centre offers its customers the following services for self- and third-party monitoring to European Standards:

- Concrete pipes, reinforced-concrete pipes, and shapes  
DIN EN 1916 and DIN EN 1201
- Concrete and reinforced-concrete prefabricated  
manholes/manhole components  
DIN EN 1917 and DIN V 4034
- Elastomer sealants  
DIN EN 681 and DIN 4060
- Paving stones  
DIN EN 1338
- Paving slabs  
DIN EN 1339
- Kerbstones  
DIN EN 1340

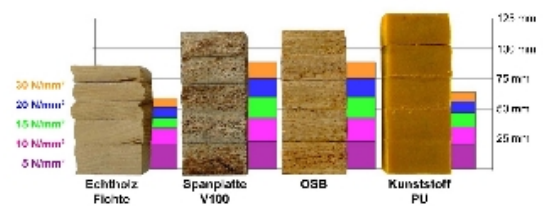
- Surround stones and water-permeable paving stones  
BGB code for non-standardised concrete products

## Large and diverse range of tests possible

### Deformation of manhole joints under vertical compressive load

- Elastomeric pressure-transmission elements
- Vertical deformation under dynamic traffic loads is a vital factor  
in accordance with the DIN V 4034, Part 1 manholes standard.

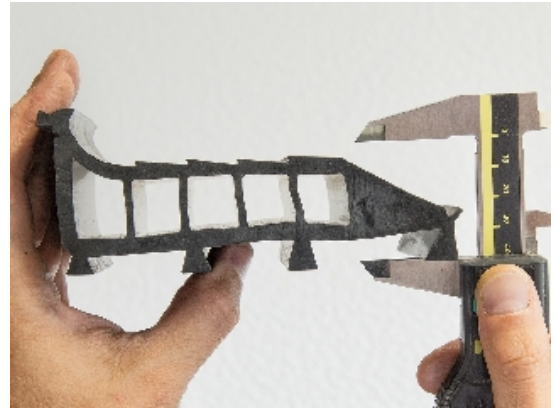
### Pressure-transmission elements for pipe jacking



Testing pressure-transmission elements for pipe jacking

- Deformation behaviour of pressure-transmission elements during pipe jacking as specified in accordance with DWA Standard A161

### Sealing width of elastomeric sections for concrete and reinforced-concrete pipes



Testing elastomeric sections for concrete and reinforced-concrete pipes

- Determination of sealing width, contact pressure distribution and maximum deformation
- Knowledge of contact pressure distribution is important for the development of sealing sections and of pipes
- Measurement by means of pressure-sensitive films
- in accordance with DIN EN 1916

## 1:1 scale method tests



1:1 scale method validation tests; here:

## injection method for sewer laterals

- Injection tests on the medium-format test stand
- Injection tests for the repair of sewer laterals
- Checking of tightness against extraneous water by means of flooding of the test stand
- Service-life two months
- Tests on buried conduits

## Modified vertical-compression test on large-calibre pipes



Modified vertical-compression test on large-calibre pipes

- Vertical and horizontal test forces are transmitted into a pipe simultaneously
- Highly authentic moment/normal force loads
- Actual cracking performance is reliably simulated
- Important for the assessment of crack widths and

crack lengths in on-site acceptance inspection of large-calibre pipes

### **Tightness testing of DN1600 jacking pipes**



Tightness testing of a pipe string: DN1600, reinforced concrete, length 11 m, filled with 22 m<sup>3</sup> of water and pressurised to 10 m w.g.

- Measurement of water uptake
- Visual checking of tightness
- Test pressures up to 2.5 bar
- in accordance with DIN EN 1916 and DIN EN 1201

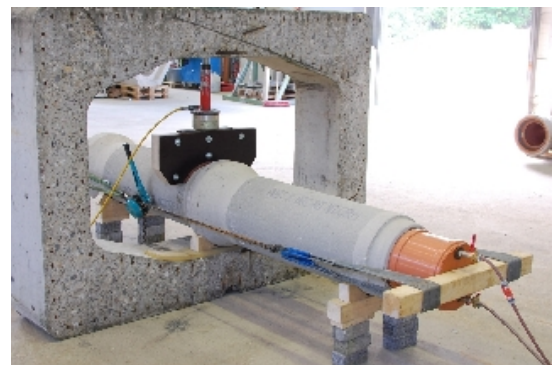
## Vertical-compression tests on DN1600 jacking pipes



Vertical-compression tests on DN1600 jacking pipes

- Exposure to vertical compressive loads
- Measurement of crack widths
- Measurement of ultimate compressive strength
- Checking of concrete cover and reinforcement
- in accordance with DIN EN 1916 and DIN EN 1201

## Shear-load tests on DN300 pipes



Test apparatus: Will the socket stay tight even under shearing load?



- Tightness testing under shearing load in the pipe joint
- Visual checking of tightness
- in accordance with DIN EN 1916 and DIN EN 1201

### **Determination of longitudinal flexural strength on DN300 pipes**



Determination of longitudinal flexural strength on DN300 pipes

- Bending load in the pipe-length direction
- Taking account of inadequate support
- in accordance with DIN EN 1916 and DIN EN 1201



## Strength in compression of concrete cubes



Testing strength in compression of concrete cubes

- Quality Assurance for finished components and in-situ concrete
- in accordance with DIN EN 12390

## Measurement of concrete and reinforced-concrete pipes



Measurement of concrete and reinforced-concrete pipes

- Checking of dimensional tolerances
- Also important for tightness
- in accordance with DIN EN 1916 and DIN EN 1201

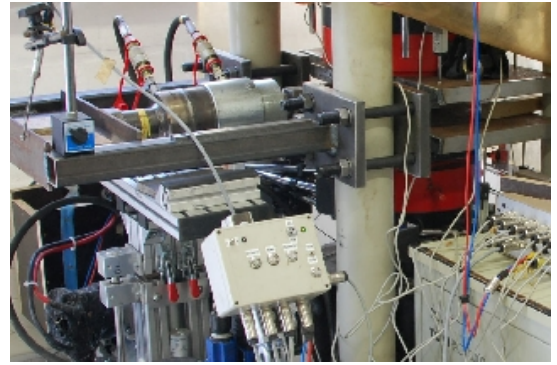
## **Determination of external abrasion on cast pipes**



Determination of external abrasion on cast pipes

- Resistance of external coatings
- Suitability for trenchless installation methods
- No applicable standards

**Shear strain of pressure-transmission elements under exposure to vertical and horizontal loads**



Shear strain of pressure-transmission elements under exposure to vertical and horizontal loads

- Low-shear-resistance pressure-transmission elements increase the load acting on the pipe joint
- Shear strains as a function of jacking loads
- Fundamental research

## Measurement of temperature in buried sheathing pipes



Measurement of temperature in buried sheathing pipes

- Fluid-conducting line with radiant heat loss
- Effects on sheathing pipe often neglected
- Long-term investigations on buried sheathing pipes

### **Tightness testing of buried fibre-optics splitters**



Tightness testing of  
buried fibre-optics  
splitters

- Expansion of fibre-optics networks necessary
- Installation of the “last mile” also in the pavement
- Splitter water-tightness important!
- Analysis of suitability of splitters for buried installation

# Contact



IKT is a DIBt-accredited test centre for building products

- **Dieter Homann**  
**Dipl.-Ing.**  
Director Material Testing  
T: +49 (0) 209 17806-24  
E: homann@ikt.de
- **Martin Liebscher**  
**Dipl.-Ing.**  
T: +49 (0) 209 17806-23  
E: liebscher@ikt.de